

TECHNICAL DATASHEET

ergo.[®] 7440

(ergo.[®] 7438 (resin) and ergo.[®] 7439 (hardener))

Description

ergo.[®] 7440 is a black, toughened, pasty epoxy resin for application with composite or metal parts. The resin provides excellent strength build up after pot life, good heat resistance up to 140 °C as well as good mechanical properties.

Advantages

- High toughness
- Excellent adhesion to composite materials and metals
- High strength at elevated temperatures
- Good chemical resistance
- High temperature resistance

Physical properties (liquid product)

Chemical base	epoxy resin
Curing System	2-K-System
Mixing ratio	2 : 1 (<i>resin : hardener</i>)
Shelf life	12 month at ~ 23 °C

Viscosity according to DIN 54453

(cone/plate-system; cone C-25; shear rate $D=35\text{ s}^{-1}$; 23 °C)

Resin	ergo. [®] 7438	70'000 – 90'000 mPa•s
Hardener	ergo. [®] 7439	15'000 – 30'000 mPa•s
Mixture		pasty, thixotropic

Color	Resin	ergo. [®] 7438	white
	Hardener	ergo. [®] 7439	black
	Mixture		black

Density 23 °C	Resin	ergo. [®] 7438	1.2 g/cm ³
	Hardener	ergo. [®] 7439	1.2 g/cm ³
	Mixture		1.2 g/cm ³

Physical properties (cured product after 7 days/23 °C)

Glasstransitiontemperatur (T_g) ~ 106 °C
 Thermal range -40 °C up to +140 °C

Pot life (20 g mixture @ 23 °C) 40 - 60 minutes
 Fixture time (> 1 N/mm²) 3 hours (23 °C)
 Functional time (> 10 N/mm²) 4.5 hours (23 °C)
 Final strength 2 – 3 days (23 °C)

Tensile shear strength acc. to DIN EN 1465

Curing: 16 hours at 40 °C, 24 hours at 23 °C, test temperature 23 °C, metals corundum blasted

Aluminum	~ 24 N/mm ²
Steel	~ 35 N/mm ²
Stainless steel	~ 30 N/mm ²
Brass	~ 24 N/mm ²
Copper	~ 20 N/mm ²
ABS	~ 2 N/mm ²
PVC	~ 2 N/mm ²
Polycarbonate	~ 2 N/mm ²
GRP, polyester	~ 9 N/mm ² (broken fibers)
GRP, epoxy	~ 12 N/mm ²
Carbon Composite	~ 26 N/mm ² (broken fibers)

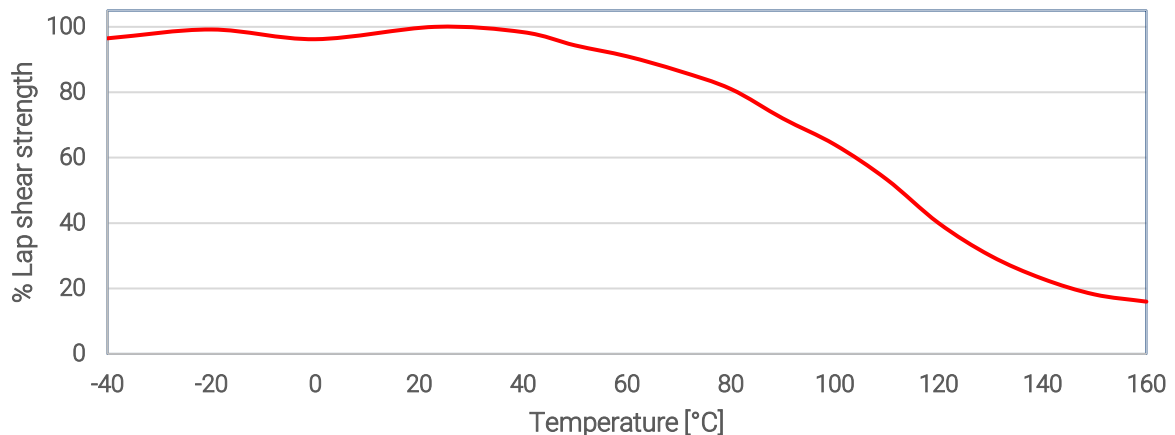


Fig. 1: Lap shear strength vs. temperature on steel-steel; 100% = strength at 23 °C.

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