

**Product Information:**

# Sprayable Filler Coarse 634

**Ready-mixed coarse-grained sprayable light-weight filler.**

**General description and application:**

*Sprayable Filler Coarse 634 is a light-weight ready-mixed coarse-grained filler with high filling capacity and low density. It is extremely easy to apply and sand.*

*The filler is suitable for filling of walls and ceilings of plaster, concrete, plaster board etc. indoor in dry areas.*

*Sprayable Filler Coarse 634 can be painted with most types of paints.*

*Sprayable Filler Coarse 634 meets the requirements of Ecode Class EC 1<sup>PLUS</sup>.*

*The product is registered in the database for construction products that can be included in the Nordic Ecolabelled construction.*



**Physical / chemical data:**

**Filler:**

- Type: *Light-weight filler based on vinyl acetate copolymer dispersion*
- Colour: *Light grey*
- Pigment/Fillers: *Aluminium silicate, expanded perlite and dolomite*
- Consistency: *Paste*
- Density: *Approx. 1,0 kg/l.*
- Shelf life: *Minimum 12 months in unopened packing if stored cool. Protect from freezing.*
- Packaging:

Item no.	Size
7995	15 l.

**Cured filler:**

- Paintable: *Yes*
- Resistance: *The filler is not water resistant.*



## Directions for use:

- Preparation:** *All surfaces must be clean and free from dust and loose particles.  
Porous or strongly absorbent substrates should be primed with Plaster Primer 224 or Plaster Primer Gel Extra 228 after cleaning.*
- Application:** *Sprayable Filler Coarse 634 can be applied with spray equipment that is designed for application of sprayable fillers.*
- Nozzle:** *Appropriate nozzle sizes:  
Airless spray (approx. 200 bar): 539  
Low pressure (approx. 50 bar): 441  
Temperature, hose length etc. can affect choice of suitable nozzle.*
- Film thickness:** *It can be used in layers up to 8 mm. When filling thick layers, the filler should be applied several times, and be almost completely dry between each filling.  
  
If the next layer is applied too soon, the risk of shrinkage and cracking increases.*
- Spreading rate:** *Wide spreading: 1 m<sup>2</sup>/l. (1 mm layer thickness)*
- Drying time:** *The drying time of the filler is depending on the thickness of the layer, type of surface, temperature, humidity, ventilation etc. Under normal circumstances it is expected that the filler is dry after 8-10 hours.*
- Cleaning:** *Clean skin with soap and water.  
Tools are cleaned with water while the filler is still wet.  
Cured filler can be removed mechanically or by soaking in water.*

## Health and safety:

*For further information on safety, please refer to safety datasheet.*

*The information and data contained in this Product Information sheet are based on extensive laboratory testing and our practical experiences and are meant for helping the user to find optimum working methods. As the conditions at the user are beyond our control, we make no warranties concerning the results, achieved by the products. The information's in this Product Information sheet are typical values, intended as a guideline. They should not be regarded as product specifications. Please also refer to our standard sales conditions and terms of delivery.*

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