

**Product Information:**

# Starch Powder Adhesive 203

**Very fine, easy dissoluble powder adhesive**

**General description and application:**

*Starch Powder Adhesive 203 is an easy dissolvable very fine starch-based powder adhesive for mounting ordinary wallpaper in dry rooms.*

*The glue is very suitable for automatic application machines.*

**Physical / chemical properties:**

**Adhesive:**

**Type:**

**Shelf life:**

**Packaging:**

*Wheat starch-based powder adhesive*

*Minimum 2 years in tightly closed packing if stored dry and cool.*

<b>Item no.</b>	<b>Size</b>
8806	500 g
8807	1 kg
8808	5 kg



## Directions for use:

### Preparation:

*The surfaces must be clean, dry, solid, non- smudging and free from wallpaper remnants. Non-absorbent and painted surfaces are sanded and washed with a cleaning agent.*

*Highly absorbent surfaces such as bare plaster and lightweight concrete etc. should be pre-glued with Starch Powder Adhesive 203 in a diluted version, alternatively the wall is primed with Plaster Primer 224 or Plaster Primer Gel Extra 228.*

### Mixing-ratio:

*Application: 1 kg Starch Powder Adhesive 203 is added slowly into 7 -10 lt. cold water while stirring.*

*Pre-gluing: 1 kg Starch Powder Adhesive 203 is added slowly into 10 lt. cold water while stirring.*

*Keep stirring for approx. 2 minutes. After approx. 10 minutes rest, the mixture is once again stirred thoroughly, and the adhesive is ready to use.*

### Application temperature:

*Room temperature*

### Application:

*The adhesive is applied in an even layer on the backside of the wallpaper, where it should soften the wallpaper before application. Avoid adhesive on the front side of the paper. Any adhesive that comes to the front side of the wallpaper is removed, depending on paper quality, with a damp cloth or sponge.*

### Yield:

*Application: 1 kg Starch Powder Adhesive 203 covers approx. 40 m<sup>2</sup>.*

*Pre-gluing: 1 kg Starch Powder Adhesive 203 covers approx. 80 m<sup>2</sup>.*

### Cleaning:

*Wash hands and skin with soap and water.*

*Remove stains and spots immediately with a damp cloth.*

*Clean tools with lukewarm water.*

*Dried adhesive is removed mechanically or dissolved by soaking in water.*

***Also refer to the instructions from the wallpaper supplier.***

## Health and Safety:

*For further information on safety, refer to product safety data sheet.*

*The information and data contained in this Product Information sheet are based on extensive laboratory testing and our practical experiences and are meant for helping the user to find optimum working methods. As the conditions at the user are beyond our control, we make no warranties concerning the results, achieved by the products. The information's in this Product Information sheet are typical values, intended as a guideline. They should not be regarded as product specifications. Please also refer to our standard sales conditions and terms of delivery.*

**DANA LIM A/S - KØBENHAVNSVEJ 220 - DK-4600 KØGE – DENMARK – INFO@DANALIM.DK  
PH. (+45) 56 64 00 70 - TECHNICAL SERVICE PH. (+45) 56 64 00 75**