

Product Information:

PVC Pipe Adhesive 309

Professional bonding of PVC- and ABS pipe/fittings

General description & applications:

PVC Pipe Adhesive 309 is a gap filling adhesive, that when cured gives a slightly cloudy joint. The product cures fast and is specially developed for professional use.

PVC Pipe Adhesive 309 is used to assembly hard PVC/ABS gutters, non-pressure pipe systems and for gluing of PVC-foil in connection with pipe insulation.



Physical / Chemical Properties:

Adhesive:

- Type: Solvent - PVC adhesive.
- Colour: Transparent
- Consistency: Liquid.
- Solids: Ca. 20 %.
- Specific Gravity: 0.9 kg/l
- Shelf Life: Minimum 18 months when stored cool and in a closed container.
- Packaging:

Item	Size
7907	150 ml tube

Joint:

- Colour: Matt Transparent
- Resistance:
 - Water: Good
 - Chlorine: Good resistance, tolerates chlorine in low concentration (chlorine water for swimming pool).
 - Temperature: The adhesive can temporarily handle temperatures up to approximately 95 °C depending on strength requirements. The adhesive is thermoplastic (i.e. the strength is reduced with increasing the temperature).



Directions for use:

- Preparation:* The surfaces must be clean, dry and free of oil, grease, dust and loose particles. The surfaces can be cleaned with acetone.
- Application:* The adhesive is applied on both surfaces in a thin layer and the items are pressed together instantly.
- Application temperature must be above 5 °C.
- Curing:* Mechanical stress should be avoided for at least 10 minutes after application. Pressure testing should be carried out after approximately 24 hours.
- Cleaning:* Uncured adhesive can be cleaned with acetone.
Cured adhesive can only be removed mechanically.

Health and safety:

For further information on safety, please refer to product safety datasheet.

The information and data contained in this Product Information sheet are based on extensive laboratory testing and our practical experiences and are meant for helping the user to find optimum working methods. As the conditions at the user are beyond our control, we make no warranties concerning the results, achieved by the products. The information's in this Product Information sheet are typical values, intended as a guideline. They should not be regarded as product specifications. Please also refer to our standard sales conditions and terms of delivery.

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