

**Product Information:**

# Adhesive Lacquer 319

**For hobby applications as both adhesive and lacquer**

**General description and applications:**

*Adhesive Lacquer 319 is a water based all-round adhesive and lacquer. Used for bonding of paper, cardboard, textiles, wood etc.*

*Used as a lacquer, it gives a bright translucent surface, suitable for lacquering of colours, collages, cuttings etc.*

*The product fulfils the requirements of the Danish Association for Art- and Hobby materials and is placed in group A (Danish approval).*



**Physical / chemical properties:**

**Adhesive:**

Type: *Water based dispersion*  
 Colour: *White*  
 Consistency: *Liquid*  
 Shelf life: *Minimum 2 years after opening, when kept in tightly closed packaging and stored cool. Protect from freezing.*

**Packaging:**

Item no.	Size
20491	250 ml bottle
2049	750 ml bottle

**Joint:**

Color: *Translucent*  
 Resistance: *The glue is soluble in water.*



## Directions for use:

- Preparation:* The surfaces must be clean, dry and free from oil or grease.
- Used as adhesive:* Adhesive Lacquer 319 is applied in a thin layer.  
The surfaces are pressed together while the adhesive is still wet.  
For some applications, for ex. wood, it might be necessary to establish a light pressure until the adhesive has dried.
- Drying time on absorbent surfaces is approx. 10-30 minutes.
- Used a lacquer:* Apply the Adhesive Lacquer 319 in a thin layer (if necessary, it can be diluted with water)
- Application temperature:* Room temperature
- Cleaning:* Wet adhesive can be removed with cold water.  
Dry adhesive is removed by soaking in warm water or with ethanol.

## Health and safety:

For further information on safety, refer to product safety data sheet.

*The information and data contained in this Product Information sheet are based on extensive laboratory testing and our practical experiences and are meant for helping the user to find optimum working methods. As the conditions at the user are beyond our control, we make no warranties concerning the results, achieved by the products. The information's in this Product Information sheet are typical values, intended as a guideline. They should not be regarded as product specifications. Please also refer to our standard sales conditions and terms of delivery.*

**DANA LIM A/S - KØBENHAVNSVEJ 220 - DK-4600 KØGE – DENMARK – INFO@DANALIM.DK  
PH. (+45) 56 64 00 70 - TECHNICAL SERVICE PH. (+45) 56 64 00 75**