

**Product Information:**

# Textile Adhesive 327

**Natural rubber latex for textiles, upholstery****General description and application:**

Textile Adhesive 327 is a water based, natural rubber latex adhesive, especially for gluing of textiles, f.ex. working clothes, furniture textiles, leather and upholstery.

The adhesive gives a soft elastic joint, resistant to water.

**Physical / chemical properties:****Adhesive:**

Type: Water based natural rubber latex  
 Colour: White  
 Consistency: Liquid  
 Solids content: Approx. 60 %  
 Shelf life: Minimum 1 year in tightly closed packing if stored cool. Should be protected from frost.  
 Packaging:

Item no.	Size
6200	12 X 40 ml tube
6201	6 X 250 ml bottle

**Joint:**

Colour: Translucent  
 Resistance: The adhesive has good resistance to water. It is not resistant to acids nor long-term exposure to UV-light. Glued textiles should not be chemically cleaned nor boiled. Oils may soften the adhesive.  
 The adhesive is temperature resistant up to approx. 50 °C, depending on demands strength. The adhesive is thermoplastic (i.e. strength is reduced with increasing temperature).



## Directions for use:

### Preparation:

*The surfaces must be clean, dry and free from oil, grease, dust etc.*

*It is always recommended that a small test is carried out, to determine the strength of the adhesive for the specific application. Impregnated textiles can be very difficult to bond.*

*To avoid discolorations of some textiles, it is always recommended to make a test in a less visible area of the textiles.*

### Application temperature:

*Room temperature.*

### Application:

*Textile Adhesive 327 can be used into ways:*

*Contact bonding: Apply the adhesive on both surfaces and press together when the adhesive is completely dry.*

*Wet bonding: If the adhesive is only applied on one surface, the surfaces must be joined while the adhesive is still wet.*

*Avoid adhesive penetration of the textile, as the adhesive may discolour after long-term UV-influence. The risk of penetration is minimised if using the contact bonding method.*

*Make use of good ventilation, as the adhesive has a characteristic odour because of a minor ammonia content.*

*Be aware that the contact bonding ability of the adhesive remains for several days, making it unsuitable for edge bonding of roller shades etc.*

### Drying time:

*Approx. 30 minutes.*

### Cleaning:

*Wet adhesive should be cleaned with water.  
Cured adhesive can be removed with benzine.*

## Health and safety:

*For further information on safety, refer to product safety data sheet.*

*The information and data contained in this Product Information sheet are based on extensive laboratory testing and our practical experiences, and are meant for helping the user to find optimum working methods. As the conditions at the user are beyond our control, we make no warranties concerning the results, achieved by the products. The information's in this Product Information sheet are typical values, intended as a guideline. They should not be regarded as product specifications. Please also refer to our standard sales conditions and terms of delivery.*

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