

**Product Information:**

# Wood Filler 617

**Fast curing water-based filler**

**General description and typical application:**

Wood Filler 617 is a water based low odour fast curing filler for repairing gaps and splits in wood up till 10 mm

The filler is easy to apply, does not crack and has a minimum of shrinkage. After curing it is able to fix screws and to sand and lacquer.

For use outside or for direct contact with water, the surface should be protected by paint, lacquer or similar.

Wood Filler 617 is supplied in a natural light pine wood colour.



**Physical / chemical data:**

**Filler:**

Type: Water based filler  
 Colour: Nature (light pine wood)  
 Density: approx. 1.4 kg/liter  
 Solids Content: approx. 79 %  
 Shelf life: Minimum 12 months in unopened packing if stored cool.  
 Protect from freezing.

**Packaging:**

Item no.	Size
77605	250 ml tube

**Cured filler:**

Paintable: Yes



## Directions for use:

- Preparation:* The surfaces must be clean, dry and degreased.
- Application temperature:* Minimum 5 °C.
- Application:* Wood Filler 617 is applied with a putty knife in layers up to 10 mm. However, to reduce drying time, the filler should be applied in layers of only 2 – 4 mm in two or more stages. When a layer has dried, a new can be applied.
- The final layer must be applied a little above the surface. After curing it should be cut with a knife, and slightly sanded.
- Treatment:* After curing it is able to fix crews, sand and lacquer etc.
- Paintable:* The filler can be painted with most kind of paints, but because of the differences in paint and lacquer in the market, we always recommend performing a test
- Curing:* Thin layers (1 mm) can be sanded after 30 – 60 minutes, depending on temperature and air humidity. After approx. 15 hours (with 10 mm) of curing, it can fix screws in the filler.
- Cleaning:* Uncured filler can be removed with water.  
Cured filler can only be removed mechanically.

## Health and safety:

For further information, please refer to product safety datasheet.

The information and data contained in this Product Information sheet are based on extensive laboratory testing and our practical experiences and are meant for helping the user to find optimum working methods. As the conditions at the user are beyond our control, we make no warranties concerning the results, achieved by the products. The information's in this Product Information sheet are typical values, intended as a guideline. They should not be regarded as product specifications. Please also refer to our standard sales conditions and terms of delivery.

**DANA LIM A/S - KØBENHAVNSVEJ 220 - DK-4600 KØGE – DENMARK – [www.danalim.dk](http://www.danalim.dk)**  
**PH. (+45) 56 64 00 70 - TECHNICAL SERVICE PH. (+45) 56 64 00 75**