

Product Information:

Filler Standard 618

Premixed acrylic filler with fibre reinforcement

General description and typical applications:

Filler Standard 618 is a premixed acrylic filler which is reinforced with cellulose fibres, which increases the adherence and strength and secure minimum of shrinkage. Can be applied up to 5 mm at a time.

The filler is used for filling out holes and cracks in wood, gypsum, bricks, plaster and concrete (from screws, nails, raw plugs etc.)

After curing it is possible to fix screws and to sand and lacquer the filler.

The filler should be protected against direct effect of water. When used outside, shall the surface be protected with paint.



Physical / chemical data:

Filler:

Type: Acrylic based filler with cellulose fibre
 Colour: White
 Density: approx. 1.6 kg/liter
 Solids Content: approx. 73 %
 Shelf life: Minimum 12 months in unopened packing if stored cool.
 Protect from freezing.

Packaging:

Item no.	Size
77602	250 ml tube

Cured Filler:

Paintable: Yes
 Resistance: The filler is not water resistant.



Directions for use:

- Preparation:* The surfaces must be clean, dry and degreased.
- Application temperature:* From +5 °C to +40 °C.
- Application:* The filler is applied with a putty knife in layers up to 5 mm. However, when filling deep holes or cracks the filler should be applied by several layers and be as good as dry before next layer is applied.
- Treatment:* Depending on the thickness of the layer and the temperature, it should be possible to sand the filler after 20-30 min. (thin layer). After 48 hours (with 5 mm) of curing it is possible to apply screws in the filler.
- Paintable:* The filler can be painted with most kind of paints, but Because of the differences in paint and lacquer in the market, we always recommend performing a test
- When the filler used outdoor or another direct influence of water, the filler has to be painted right after curing.
- Cleaning:* Tools can be cleaned with water before curing of the filler. Cured filler can only be removed mechanically.

For further information, please refer to safety datasheet.

The information and data contained in this Product Information sheet are based on extensive laboratory testing and our practical experiences and are meant for helping the user to find optimum working methods. As the conditions at the user are beyond our control, we make no warranties concerning the results, achieved by the products. The information's in this Product Information sheet are typical values, intended as a guideline. They should not be regarded as product specifications. Please also refer to our standard sales conditions and terms of delivery.

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