

Product Information:

Gypsum Fiberboard Filler 630

Special filler for filling of gypsum fiberboards

General description and application:

Gypsum Fiberboard Filler 630 is a ready-mixed filler specially developed for joint filling of gypsum fiberboards with tapered edges indoor in dry areas.

The product has a smooth consistency, good adhesion and filling capacity, making it suitable for most filling tasks on concrete, plaster, plasterboard, gypsum fiberboards, etc.

The cured filler is robust and strong and provides a good base for further paint treatment.

Gypsum Fiberboard Filler 630 is CE labelled according EN 13963 and meets the requirements for use in plasterboard joints.

Gypsum Fiberboard Filler 630 meets the requirements of Ecode Class EC 1^{PLUS}.

The product is registered in the database for construction products that can be included in Nordic Ecolabelled constructions.



The product is recommended by Fermacell



Physical / chemical data:

Filler:

Type: Water based filler of VAE- polymer dispersion
 Colour: Beige
 Consistency: Paste
 Density: approx. 1.7 kg/l.
 Shelf life: Minimum 12 months in unopened packing if stored cool.
 Protect from freezing.

Packaging:

Item no.	Size
7962915	15 kg.

Cured filler:

Paintable: Yes
 Resistance: The filler is not water resistance



Directions for use:

- Preparation:** *All surfaces must be clean and free from dust and loose particles. Slightly smudging or strongly absorbent foundations must be cleaned and primed with Plaster Primer 224 or Plaster Primer Gel Extra 228.*
- Application:** *For wide spreading of gypsum fibreboard is it recommended to use Medium Pro Plus 639. On other substrates, Gypsum Fiberboard Filler 630 can be applied in layer thickness of up to 3 mm. When filling in thicker layer thickness, the filler should be applied several times, and should be as good as dry between each application.*
- Joints: The filler is applied until the joint is complete filled. Instructions for mounting tape and the following work is described in the brochure "Plasterboards Joint Filling"*
- Spreading rate:** *Wide spreading: 1 m²/l. (1 mm layer thickness)
Joints filling of plasterboard: approx. 0,3 l/m.
Joints filling of gypsum fiberboard: approx. 0,5 l/m.*
- Drying time:** *The drying time of the filler is depending on the thickness of the layer, type of surface, temperature, humidity, ventilation etc. Under normal circumstances it is expected that the filler is dry after 8-10 hours.*
- When plastering gypsum fiberboard joints, it is recommended to wait at least 1½ day before application of second layer, after application of second layer it is recommended to wait ½ day before further treatment.*
- Cleaning:** *Clean skin with soap and water.
Tools are cleaned with water while the filler is still wet.
Cured filler can be removed mechanically or by soaking in water.*

Health and safety:

For information on safety, please refer to product safety datasheet.

The information and data contained in this Product Information sheet are based on extensive laboratory testing and our practical experiences and are meant for helping the user to find optimum working methods. As the conditions at the user are beyond our control, we make no warranties concerning the results, achieved by the products. The information's in this Product Information sheet are typical values, intended as a guideline. They should not be regarded as product specifications. Please also refer to our standard sales conditions and terms of delivery.

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