

Product Information:

Contact Hardener 924

**Increase the heat resistance of contact adhesive****General description and typical applications:**

Contact Hardener 924 is added to contact adhesive 281 and transparent contact adhesive 284 to increase the heat resistance up to approx. 150 °C (depends on strength requirements).

Physical / chemical properties:**Hardener:**

Type: Isocyanate hardener
 Colour: Yellowish
 Consistency: Liquid
 Shelf life: Minimum 12 months in unopened packaging if stored cool.
 Protect from freezing.

Packaging:

Art.no.	Size
3511	50 g bottle
3513	250 g bottle

Directions for use:

Application: 5 g of contact hardener924 is added per 100 g of adhesive while stirring carefully.

Pot life: Pot life after adding the hardener, about 1 day

Also refer to Product Information Sheet for each type of adhesive.

Safety:

For further information concerning safety, refer to Safety Data Sheet.

The information and data contained in this Product Information sheet are based on extensive laboratory testing and our practical experiences and are meant for helping the user to find optimum working methods. As the conditions at the user are beyond our control, we make no warranties concerning the results, achieved by the products. The information's in this Product Information sheet are typical values, intended as a guideline. They should not be regarded as product specifications. Please also refer to our standard sales conditions and terms of delivery.

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