

**Product Information:**

# Ready-to-use Filler 616

**Traditional filler for walls and ceilings**

**General description and typical applications:**

Ready-to-use Filler 616 is a pre-mixed traditional filler for indoor use on walls and ceilings.

Ready-to-use Filler 616 has a high filling ratio and is easy to use for most applications on concrete, plaster, plaster board, gypsum fibre board and other surfaces.

After curing the filler is paintable and takes nails and screws.

The product can be used as a surface finish as well as for filling gypsum boards joints

The product is CE labelled according to EN13963. See DOP for further information.

The product has been tested and approved as a product with low emission according to the M1-classification.

The product is approved according to Emission EC1 plus



**Physical / chemical data:**

**Filler:**

- Type: Water based filler of VAE- polymer dispersion
- Colour: White
- Consistency: Paste
- Density: approx. 1.7 kg/liter
- Shelf life: Minimum 12 months in unopened packing if stored cool. Protect from freezing.
- Packaging:

| Item no. | Size   |
|----------|--------|
| 61610    | 10 ltr |

**Cured filler:**

- Paintable: Yes
- Resistance: the filler is not water resistance.



## Directions for use:

- Preparation:** *All surfaces must be clean and free from dust and loose particles. Slightly smudging or strongly absorbent foundations must be primed with Plaster Primer 224 or Plaster Primer Gel Extra 228 after cleaning.*
- Application temperature:** *5 °C to 40 °C*
- Application:** *Full surface filling: Ready to use filler 616 is applied with a putty knife in a layer of maximum 3 mm. When filling larger volumes, the filling must be divided in several applications.*
- Joints: The filler is applied until the joint is complete filled. Instructions for mounting tape and the following work is described in the brochure "Plasterboards Joint Filling"*
- If the next layer is applied too soon, the risk of shrinkage and crack formation is increased.*
- Spreading rate:** *1 m<sup>2</sup>/liter (1 mm layer)  
Joint filling: approx. 0,3 lit/m*
- Drying time:** *The drying time of the filler is depending on the thickness of the layer, type of surface, temperature, humidity, ventilation etc. Under normal circumstances it is expected that the filler is dry after 8-10 hours.*
- Cleaning:** *Clean tools and skin with water. Cured filler can be dissolved mechanically or by soaking in water.*

*For further information, please refer to safety datasheet*

*The information and data contained in this Product Information sheet are based on extensive laboratory testing and our practical experiences and are meant for helping the user to find optimum working methods. As the conditions at the user are beyond our control, we make no warranties concerning the results, achieved by the products. The information's in this Product Information sheet are typical values, intended as a guideline. They should not be regarded as product specifications. Please also refer to our standard sales conditions and terms of delivery.*

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