

Product Information:

LD Filler Medium Extra 623

Professional ready-mixed light weight filler

General description and typical applications:

LD Filler Medium Extra 623 is a high quality ready-mixed filler. The filler is developed for professional joint filling of gypsum boards at walls and ceilings. The consistency of the product is optimized for easy application, filling, and sanding.

The filler is used in dry interior areas for filling of walls and ceilings of plaster, concrete, and gypsum boards.

LD Filler Medium Extra 623 has high filling capacity and minimum shrinkage. It can be painted with dispersion and alkyd paints.

The product is CE labelled according to EN13963. For further information, see DOP.

LD Filler Medium Extra 623 meets the strict environmental and indoor air quality requirements required for the Nordic Eco label, Emission certifications.



5097-0012

Physical / chemical data:

Filler:

Type: Light weight filler based on vinylacetate copolymer
 Colour: Light grey
 Consistency: Paste
 Density: approx. 1,0 kg/liter
 Shelf life: Minimum 12 months in unopened packing if stored cool.
 Protect from freezing.

Packaging:

Item no.	Size
7991	1 ltr
79975	5 ltr
7997	10 ltr

Cured filler:

Paintable: Yes
 Resistance: The filler is not water resistant.



Directions for use:

- Preparation:** *All surfaces must be clean and free from dust and loose particles. On porous or very absorbent surfaces priming should be carried out with Plaster Primer 224 or Plaster Primer Gel Extra 228 after cleaning.*
- Application:** *LD Filler Medium Extra 623 is applied with a putty knife in layers up to 4 mm. Thick layers prolong the curing time significantly. When filling thicker layers, the filler should be applied several times, and be almost through dry between each filling.*
- Applying the next layer too soon increases the risk for shrinkage and crack formation.*
- Spreading rate:** *Wide spreading: 1 m²/lit at 1 mm layer thickness.
Joint filling: approx. 0,3 lit/m*
- Drying time:** *Depending on layer thickness, humidity, and temperature. Under normal circumstances the filler can be sanded after 8 – 10 hours.*
- When joint filling on tapered edges it is strongly recommended to wait at least 12 hours before further treatment.*
- Cleaning:** *Filler on the skin can be washed off with soap and water. Clean tools with water.
Dried filler can be dissolved by soaking in water.*

For further information, please refer to safety datasheet.

The information and data contained in this Product Information sheet are based on extensive laboratory testing and our practical experiences and are meant for helping the user to find optimum working methods. As the conditions at the user are beyond our control, we make no warranties concerning the results, achieved by the products. The information's in this Product Information sheet are typical values, intended as a guideline. They should not be regarded as product specifications. Please also refer to our standard sales conditions and terms of delivery.

**DANA LIM A/S - KØBENHAVNSVEJ 220 - DK-4600 KØGE – DENMARK – INFO@DANALIM.DK
PH. (+45) 56 64 00 70 - TECHNICAL SERVICE PH. (+45) 56 64 00 75**