

**Product Information:**

# LD Spray Filler Medium 635

**Spray ready-mixed low-density filler**

**General description and application:**

LD Spray Filler Medium 635 is a ready-mixed filler of low density and high filling degree that is adapted for application to market conventional spray equipment.

The filler has been developed for professional application of plasterboards at walls and ceilings using paper jointing tape. The consistency of the product is optimized for easy application, filling, and sanding.

The filler is suitable for indoor filling of walls and ceilings of plaster, concrete, and plasterboard in dry rooms.

LD Spray filler Medium 635 has a high degree of filling and minimum shrinkage. It can be painted with most types of paints.

LD Spray filler Medium 635 is CE labelled according to EN 13963 and meets the requirements for use in plasterboard joints.

LD Spray filler Medium 635 meets the requirements of Emission Class EC 1<sup>PLUS</sup>

The product is registered in the database for construction products that can be included in the Nordic Eco labelled construction.



**Physical / chemical data:**

**Filler:**

Type: Low density filler based on vinyl acetate copolymer  
 Colour: Light grey  
 Consistency: Paste  
 Density: Approx. 1, 0 kg/l.  
 Shelf life: Minimum 12 months in unopened packing if stored cool.  
 Protect from freezing.

**Packaging:**

Item no.	Size
799410	15 l.

**Cured filler:**

Paintable: Yes  
 Resistance: The filler is not water resistant.

## Directions for use:

- Preparation:** *All surfaces must be clean and free from dust and loose particles.  
Slightly smudging or strongly absorbent foundations must be primed with Plaster Primer 224 or Plaster Primer Gel Extra 228 after cleaning.*
- Application:** *LD Spray fillers Medium 635 can be applied by conventional application equipment that may cause spray filler, example. Wagner Heavy Coat 960 E SSP with nozzle size 435-452.  
Recommended pressure is 200 bars.*
- Thickness:** *Can be used for thicknesses up to 4 mm. Filling layers of more than 4 mm the filler, must be applied over several times, and be completely dry between each filling.  
  
If the next layer is applied too soon, the risk of shrinkage and crack formation is increased.*
- Spreading rate:** *Wide spreading: 1 m<sup>2</sup>/l. (1 mm layer thickness)*
- Drying time:** *The drying time of the filler is depending on the thickness of the layer, type of surface, temperature, humidity, ventilation etc. Under normal circumstances it is expected that the filler is dry after 8-10 hours.*
- Cleaning:** *Clean skin with soap and water.  
Tools are cleaned with water while the filler is still wet.  
Cured filler can be removed mechanically or by soaking in water.*

## Health and safety:

*For further information on safety, please refer to safety datasheet.*

*The information and data contained in this Product Information sheet are based on extensive laboratory testing and our practical experiences and are meant for helping the user to find optimum working methods. As the conditions at the user are beyond our control, we make no warranties concerning the results, achieved by the products. The information's in this Product Information sheet are typical values, intended as a guideline. They should not be regarded as product specifications. Please also refer to our standard sales conditions and terms of delivery.*

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