

Product Information:

Gypsum Fiberboard Filler 630

Special filler for filling of gypsum fiberboards

General description and application:

Gypsum Fiberboard Filler 630 is a ready-mixed filler specially developed for joint filling of gypsum fiberboards with tapered edges indoor in dry areas.

The product has a smooth consistency, good adhesion and filling capacity, making it suitable for most filling tasks on concrete, plaster, plasterboard, gypsum fiberboards, etc.

The cured filler is robust and strong, easy to sand and provides a good base for further paint treatment.

Gypsum Fiberboard Filler 630 in combination with Paper Joint Strip 970 fulfils the requirements of EN 13963. For further information, see DoP.

The product meets the indoor air quality requirements required for the Emission EC1+ and M1 certifications.

The product is registered in the database for construction products that can be included in Nordic Ecolabelled constructions.



The product is recommended by Fermacell

Physical / chemical data:

Filler:

Type: Water based filler of VAE- polymer dispersion
 Colour: Beige
 Consistency: Paste
 Density: approx. 1.7 kg/liter
 Shelf life: Minimum 12 months in unopened packing if stored cool.
 Protect from freezing.

Packaging:

Item no.	Size
7962915	15 kg.

Cured filler:

Paintable: Yes
 Resistance: The filler is not water resistance



Directions for use:

- Preparation:** All surfaces must be clean and free from dust and loose particles. Slightly smudging or strongly absorbent foundations must be cleaned and primed with Plaster Primer 224 or Plaster Primer Gel Extra 228.
- Application:** Gypsum fibreboard filler 630 is applied with a putty knife. When **wide spreading on fiber gypsum boards** it should not be applied thicker than 0,5 mm per layer. Medium Pro Plus 639 should be used for layer thicknesses up to 2 mm.
- On other surfaces the filler can be applied in a layer thicknesses up to 3 mm. Thick layers prolong the curing time significantly. When filling thicker layers, the filler should be applied several times, and be almost through dry between each filling.
- Joints:** The filler is applied until the joint is complete filled. Instructions for mounting tape and the following work is described in the brochure "Plasterboards Joint Filling"
- Spreading rate:** Wide spreading: 1 m²/litre (1 mm layer)
Joints: Appr. 0,3 litre/m
- Drying time:** The drying time of the filler is depending on the thickness of the layer, type of surface, temperature, humidity, ventilation etc.
Wide spreading: Under normal circumstances it is expected that the filler is dry after 8-10 hours.
- Cleaning:** Clean tools and skin with water. Cured filler can be dissolved mechanically or by soaking in water.

Health and safety:

For information on safety, please refer to product safety datasheet.

The information and data contained in this Product Information sheet are based on extensive laboratory testing and our practical experiences and are meant for helping the user to find optimum working methods. As the conditions at the user are beyond our control, we make no warranties concerning the results, achieved by the products. The information's in this Product Information sheet are typical values, intended as a guideline. They should not be regarded as product specifications. Please also refer to our standard sales conditions and terms of delivery.

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