

Product Information:

Wood Filler 638

Fast drying, water- and screw proof**General description and application:**

Wood Filler 638 is a fast-drying filler, for repairing of holes, gaps and splits in wood.

Suitable for both indoor and outdoor use.

After curing the wood filler is water- and screw proof, and can be sawed, cut, planed, grinded, lacquered, polished and painted.

**Physical & chemical data:****Uncured filler:**

Type:

Solvent based filler for wood.

Property:

Paste.

Solids content:

Approx. 48 %

Shelf life:

Minimum 4 years if stored cool, but free of frost and tightly closed.

Packaging:

Item no.	Colour	Size
63871	Natural	75 ml tube
63821		250 g can
63873	Oak	75 ml tube
63823		250 g can
63875	Teak	75 ml tube



Direktions for use:

- Preparation:** *The surfaces must be clean, dry and degreased.*
- Application:** *Wood Filler 638 is applied in layers up to 1-2 mm.
When a layer has dried, a new can be applied.*
- The final layer must be applied a little above the surface level. After curing the wood filler can be sanded slightly.*
- When using the tube packaging with the dosing tip, the dosing tip must be cut off approx. halfway down so that the wood filler can easily pass through the tip, Notice – if the wood filler is not used up at once, the dosing tip must be removed and cleaned for later use, the tube is closed with the screw cap.*
- Drying time:** *The drying time of the filler is depending on the temperature and the thickness of the of the layer, it's expected that the filler is dry after 1-2 hours when applied 1 mm.*
- Treatment:** *After curing, Wood Filler 638 can be sawed, cut, planed, sanded, stained, polished and lacquer.*
- Because of the differences in paint and lacquer composition, we always recommend to carry out compatibility tests.*
- Cleaning:** *Clean skin with water and soap.
Tools are cleaned Thinner 954 or acetone.
Cured filler can only be removed mechanically.*

Health and Safety:

For further information on safety, refer to product safety data sheet.

The information and data contained in this Product Information sheet are based on extensive laboratory testing and our practical experiences and are meant for helping the user to find optimum working methods. As the conditions at the user are beyond our control, we make no warranties concerning the results, achieved by the products. The information's in this Product Information sheet are typical values, intended as a guideline. They should not be regarded as product specifications. Please also refer to our standard sales conditions and terms of delivery.

**DANA LIM A/S - KØBENHAVNSVEJ 220 - DK-4600 KØGE – DANMARK – INFO@DANALIM.DK
PH. (+45) 56 64 00 70 - TECHNICAL SERVICE PH. (+45) 56 64 00 75**