

Product Information:

Roller Filler 627

Ready-mixed filler Medium

General description and application:

Roller Filler 627 is a ready-mixed medium graded filler, which is suitable for roller applied wide spreading and joint filling indoor in dry rooms.

The consistency of the filler is ideal for wide spreading of walls and ceilings, where structure from glass fibre, wallpaper or similar should be covered.

Roller Filler 627 can be painted with most types of paints.

The product is CE labelled according to EN 13963 and meets the requirements for use in plasterboard joints.

Roller Filler 627 meets the strict environmental and indoor air quality requirements required for the Nordic Eco label, and Emicode EC 1^{PLUS} certifications.



Physical / chemical data:

Filler:
 Type: EVA-polymer dispersion
 Pigment/Fillers: Aluminium silicate, expanded perlite and dolomite
 Colour: Light grey
 Consistency: Paste
 Density: Approx. 1,0 kg/l.
 Shelf life: Minimum 12 months in unopened packing if stored cool.
 Protect from freezing.

Packaging:

| Item no. | Size |
|----------|------|
| 7994215 | 15 l |

Cured filler:

Paintable: Yes
 Resistance: The filler is not water resistant.



Directions for use:

- Preparation:** *All surfaces must be clean and free from dust and loose particles. On porous or very absorbent surfaces priming should be carried out with Plaster Primer 224 or Plaster Primer Gel Extra 228 after cleaning.*
- Application:** *The filler is preferably applied with a longhaired painter's roller, e.g. Filler Roller.*
- Film thickness:** *Can be applied in layers up to 4 mm. Thick layers prolong the curing time significantly. When filling thicker layers, the filler should be applied several times, and be almost through dry between each filling.*
- If the next layer is applied too soon, the risk of shrinkage and cracking increases.*
- Spreading rate:** *Wide spreading: 1 m²/l (1 mm layer thickness).
Joint filling: approx. 0,3 l/m*
- Drying time:** *Depending on layer thickness, humidity, and temperature. Under normal circumstances the filler can be sanded after 8 – 10 hours.*
- When joint filling tapered edges, it is recommended to wait at least ½ day before further treatment.*
- Cleaning:** *Clean tools and skin with water.
Cured filler can be removed mechanically or by soaking in water.*

Health and safety:

For further information on safety, please refer to product safety datasheet.

The information and data contained in this Product Information sheet are based on extensive laboratory testing and our practical experiences and are meant for helping the user to find optimum working methods. As the conditions at the user are beyond our control, we make no warranties concerning the results, achieved by the products. The information's in this Product Information sheet are typical values, intended as a guideline. They should not be regarded as product specifications. Please also refer to our standard sales conditions and terms of delivery.

DANA LIM A/S - KØBENHAVNSVEJ 220 - DK-4600 KØGE – DENMARK – INFO@DANALIM.DK

PH. (+45) 56 64 00 70 - TECHNICAL SERVICE PH. (+45) 56 64 00 75