



TECHNICAL DATASHEET

Adhesive for production of tube winding

DANAFIX

Products:
DANAFIX 701
DANAFIX 702

Date of issue: 29.10.2013
(Replaces: 08.05.2013)

Company DANA LIM A/S
Københavnsvej 220, DK-4600 Køge

Ph.: +45 56 64 00 70, Fax.: +45 56 64 00 90,
Technical Service Ph.: +45 56 64 00 75
www.danalim.dk

Prepared by: Bo Brehmer

Product Description and Application:

DANAFIX 701 and 702 are water based adhesives used for production of tube winding. The adhesives have a good wet tack and fast Setting.

Physical / Chemical Properties:

| Adhesive: | 701 | 702 |
|--------------------------------|---|-------|
| Type:..... | Water based PVAc dispersion | |
| Colour:..... | White | |
| Solid content [%]:..... | 43 | 35 |
| Viscosity [cP]:..... | 5.500 | 3.400 |
| pH:..... | 4 – 5 | |
| Shelf life:..... | Min. 6 month in original closed packaging at cold storage | |
| Article no. (1000 l container) | 2217 | 7477 |

Directions for use:

Preparation: All surfaces must clean and dry, free from oil, grease, release agents, dust and loose particles.

Dilution: The Adhesive is delivered ready for use, but can if necessary be diluted with water.

Application temperature: The adhesive can be applied at temperatures between 15°C and 25°C

Cleaning: Wet adhesive can be removed with water. Dry adhesive can be removed with hot water.

Storage: Should be stored cool in tightly closed packaging. Should be protected from frost.

All information's are meant as a guideline. Sufficient test should be carried out to determine final working condition.

Safety:

Hazard Symbols: None

Risk and Safety phrases: None

For further information concerning safety, refer to safety Datasheet.

Further information:

The information and data contained in this data sheet are based on extensive laboratory testing and our practical experiences, and are meant for helping the user to find optimum working methods. As the conditions at the user are beyond our control, we make no warranties concerning the results, achieved by the products. The information's in this technical data sheet are typical values, intended as a guideline. They should not be regarded as product specifications. Please also refer to our standard sales conditions and terms of delivery.