



# TECHNICAL DATASHEET

## DANAFIX

Water based adhesive

**Product:**  
**DANAFIX 719**

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### Product Description and Application:

DANAFIX 719 is a water based adhesive with long open time for gluing of paper and textiles. The adhesive has reduced tendency to form skin and is easy to clean.

| <b>Application:</b> | <b>719</b> |
|---------------------|------------|
| Roller:.....        | ●          |
| Wheel:.....         | ●          |
| Nozzle:.....        | ●          |
| Brush:.....         | ●          |

| <b>Materials:</b> |   |
|-------------------|---|
| Paper:.....       | ● |
| Cardboard:.....   | ● |
| Textiles.....     | ● |
| Leather.....      | ● |

Packaging size:

| <b>Item no.</b> | <b>Size</b> |
|-----------------|-------------|
| 7007            | 20 l spand  |

### Physical / Chemical Properties:

| <b>Adhesive:</b>        | <b>719</b>  |
|-------------------------|---|
| Type:.....              | Water based PVAc-based adhesive                           |
| Colour:.....            | Beige   |
| Solid content [%]:..... | 62  |
| Viscosity[cP]:.....     | 1.700   |
| Density [kg/ltr.]:..... | 1,1   |
| pH:.....                | 5-6   |
| Shelf life:.....        | Min. 12 month in closed original packaging if stored cool |

| <b>Cured joint:</b>    |             |
|------------------------|-------------|
| Colour:.....           | Transparent |
| Water resistance:..... | Low         |

## Directions for use:

- Preparation:** All surfaces must clean and dry, free from oil, grease, release agents, dust and loose particles.
- Dilution:** The adhesive is delivered ready for use, but can if necessary be diluted with water.
- Application:** The adhesive is applied in a thin layer on one of the surfaces. The two parts is immediately put together and kept in good contact during the drying time.
- Application temperature:** 15 – 25 °C.
- Open time:** The open time is depending on the materials absorbency, amount of glue, air humidity and temperature.
- Cleaning:** Uncured Adhesive can be removed with water. If the adhesive is cured use lukewarm water.
- Storage:** Cool (max. 25 °C) in tightly closed packaging. Protect from frost.

All information's are meant as a guideline. Sufficient test should be carried out to determine final working condition.

## Safety:

- Hazard Symbols:** None  
**Risk and Safety phrases:** None

For further information concerning safety, refer to safety Datasheet.

## Further information:

**DANA LIM offers a range of adhesives for professionals:**

- 100-series: Upholstering adhesives
- 200-series: Flooring adhesives
- 300-series: Wall adhesives
- 400-series: Wood adhesives
- 500-series: Sealants & PU-foams
- 600-series: Building-additives, fillers etc.
- 700-series: Paper-, packaging- and newspaper adhesives**
- 800-series: Hot melt
- 900-series: Cleaning-, release agents and hardeners.

**In the 700-series: Paper-, packaging- and newspaper adhesives offers:**

- 700-series: Different special adhesives
- 710-series: Adhesives for paper with a long open time**
- 730-series: Pressure sensitive adhesives
- 740-series: Gluing of difficult (ex. Waxed) surfaces
- 750-series: Gluing of lacquered surfaces
- 760-series: Bookbinder adhesives
- 770-series: Newspaper adhesives
- 780-series: Gluing of difficult surfaces (roller or nozzle application)
- 790-series: Gluing of untreated paper and cardboard

The information and data contained in this data sheet are based on extensive laboratory testing and our practical experiences, and are meant for helping the user to find optimum working methods. As the conditions at the user are beyond our control, we make no warranties concerning the results, achieved by the products. The information's in this technical data sheet are typical values, intended as a guideline. They should not be regarded as product specifications. Please also refer to our standard sales conditions and terms of delivery.