TECHNICAL DATASHEET

DANAFIX

Special adhesive

DANA LIM

Product: *DANAFIX 664*	**Date of issue:** *20.12.2018* *(Replaces: 30.12.2011)* **Company:** *DANA LIM A/S, Københavnsvej 220, 4600 Køge, Denmark* *Phone: +45 56 64 00 70, Fax.: +45 56 64 00 90* **Prepared by:** *Bo Brehmer*

Product description and application:

Special adhesive for injection for subsidence in concrete and other kind of masonry for filling of wall cracks. Also suitable for filling of cavities for fastening of loose tiles.

Physical / chemical properties:

	664
Type:…...............................	*Water based Acryl dispersion*
Colour:…...............................	*White*
Density:…...............................	*App. 1.1 kg/L*
Viscosity (Brookf. RVF, 20 rpm):…........	*App. 20,000 cP*
Solid content:…...........................	*App. 68 %*
pH:…...............................	*App. 8*
Shelf lift, at cool storage:…..............	*Min. 6 months in unopened packaging*

Directions for use:

Preparation: *If the adhesive is precipitated or in another way inhomogeneous stirring of the adhesive is necessary.*

Dilution: *DANAFIX 664 is ready for use but if necessary, the product can be diluted by water.*

Cleaning: *Uncured adhesive on roller, tools etc. can be cleaned in hot water. Cured adhesive can be removed by soaking in hot water or by ethanol and acetone.*

Storage: *Has to be stored cold (max. 20°C) in sealed original packages. Protect from frost.*

All stated times are meant as a guideline. Sufficient tests should be carried out to establish final working conditions.

Safety:

Hazard symbols: *None*
Risk and safety phrases: *None*

For further information concerning safety, please refer to Safety Datasheet.

Further information:

The information and data contained in this data sheet are based on extensive laboratory testing and our practical experiences and are meant for helping the user to find optimum working methods. As the conditions at the user are beyond our control, we make no warranties concerning the results, achieved by the products. The information's in this technical data sheet are typical values, intended as a guideline. They should not be regarded as product specifications. Please also refer to our standard sales conditions and terms of delivery.