

Product Information:

Industrial Sealer 555

1-component adhesive and joint sealer for construction and industry.

General description and application:

Industrial Sealer 555 is a 1-component SMP sealant that is odourless, neutral, fast curing and has excellent resistance to climatic impacts.

Industrial Sealer 555 forms a strong and resilient adhesive joint that distributes any tension and compensates for differences in expansion.

Industrial Sealer 555 is used for sheet assembly and sealing of metal- and bodywork construction, sealing of weld joints, joints and seals of composite materials, bonding of materials with various coefficients of expansion.

Industrial Sealer 555 can be used both inside and outside, has good adhesion on many substrates even without the use of primer, Industrial Sealer 555 is paintable.



Physical / chemical properties:

Uncured sealant:

- Type: Silane Modified Polymer (SMP), 1-component
- Curing mechanism: Moisture curing from +5°C
- Skin formation: approx. 20 min.
- Curing: 2-3 mm/24 hours. Increased air humidity and temperature increases the curing.
- Consistency: Tixotropic paste. Exhibits no flow when applied i.e. stays in place. Easy tooled
- Specific gravity: Approx. 1.46 kg/litre
- Shelf life: 1 year in unopened packing, if stored cool and dry.
- Packaging possibilities: 290 mL cartridge, 600 mL foilbag, 20 litre hob bock, 200 litre barrel.
- Colours:



Cured sealant:

- Paintable: Yes
- Hardness: approx. 40-46 Shore A (ISO 868)
- Elasticity: +/- 20%
- Tensile strength: 2.3 N/mm² (ISO 37)
- Elongation at break: 300 % (ISO 37)
- Elastic modulus: 1.1 N/mm² (ISO 37)
- Resistance: Temperature: approx. -40 °C to +90 °C.
Resistance towards climatic: Good.



Directions for use:

- Preparation:** *All surfaces must be clean, dry, and free of grease, dust and loose particles. Industrial Sealer 555 can be used without primer on most surfaces. Make a test to determine a need for primer.*
- In practice, variations can occur in the different materials, therefore it is always recommended to carry out sufficient bonding tests before commencing – in particular larger applications.*
- Joints in which Industrial Sealer 555 is used should be dimensioned so that the movement of the free sealant is below +/- 20 %.*
- Application conditions:** *Can be applied at temperatures from +5 °C to +40 °C and a relative air humidity at minimum 30 %.*
- Application:** *The sealant is applied by means of dispensing equipment added to a drum-pump-system or directly from a hand- or pneumatic gun with either a cartridge or a sausage.*
- The Industrial Sealer 555 is added in strings of adhesive directly to the materials. The materials can be placed on the floor, walls or ceilings – the adhesive will at all times stay in place, and it will not flow. The strings of adhesive can be placed close to each other for full sheet bonding or with more distance between to reduce the amount of adhesive for lighter applications.*
- If the sealant is used for joints, the sealant is pressed in place and finished with a joint nail dipped in a soap dilution immediately after application.*
- Reach:** *2 – 3 m²/cartridge, depending of dimension and demands of strength.*
- Time for application:** *Mount within 15 - 20 min. after applying the strings of adhesive.*
- Mounting:** *When mounting up heavy items, or in case of special applications, it can be necessary to support the item, or to hold the material in place, while the adhesive cures.*
- Cleaning:** *Tools can be cleaned - and sealant removed with either Wipes 915 or white spirit. Cured sealant can only be removed mechanically. Hands should be washed with water and soap.*

Health and safety:

For further information on safety, refer to product safety data sheet.

The information and data contained in this Product Information sheet are based on extensive laboratory testing and our practical experiences and are meant for helping the user to find optimum working methods. As the conditions at the user are beyond our control, we make no warranties concerning the results, achieved by the products. The information's in this Product Information sheet are typical values, intended as a guideline. They should not be regarded as product specifications. Please also refer to our standard sales conditions and terms of delivery.

DANA LIM A/S - KØBENHAVNSVEJ 220 - DK-4600 KØGE – DENMARK – INFO@DANALIM.DK

PH. (+45) 56 64 00 70 - TECHNICAL SERVICE PH. (+45) 56 64 00 75