

Product Information:

Universal Filler 631

For small cracks and scratch marks – in- and outdoor

General description and application:

Universal Filler 631 is a water- and weather resistant fast curing filler, which is easy to apply due to its smooth and tixotropic consistency.

Universal Filler 631 is suitable for surfaces such as fibre glass, wood, concrete and metal. Can be used both in- and outdoor.

Can be painted by 1- and 2- components paint.

**Physical / chemical data:****Filler:**

Type:	Urethane based filler
Colour:	White
Consistency:	Paste
Solids content:	approx. 85 %
Density:	approx. 1,85 kg/L
Shelf life:	Minimum 24 months in tightly closed packing if stored dry and cool.

Packaging:

Item no.	Size
7811	170 mL tube

Cured filler:

Resistance: Water: Good.



Directions for use:

- Preparation:* The surfaces must be free of dust, dirt, rust, oil, and remnants of paint. Wood and metal should be treated with a suitable primer.
- Application:* The filler is applied with a putty knife in a thin layer (0,5 mm). When filling larger holes or cracks, the filler must be applied in several layers. Each layer must be dry before application of next layer.
- Curing time:* When applied in thin layers (0,5 mm), the filler will be dry for sanding after approx. 2 – 3 hours, at 20 °C.
- After treatment:* When applied in thin layers (0,5 mm), the filler can be painted after approx. 4 hours at 20 °C. Most one- and two-component paints can be used.
- Cleaning:* Uncured filler can be cleaned with Pro Wipes Extra 917. Cured filler can only be removed mechanically.

Health and safety:

For further information on safety, refer to product safety data sheet.

The information and data contained in this Product Information sheet are based on extensive laboratory testing and our practical experiences and are meant for helping the user to find optimum working methods. As the conditions at the user are beyond our control, we make no warranties concerning the results, achieved by the products. The information's in this Product Information sheet are typical values, intended as a guideline. They should not be regarded as product specifications. Please also refer to our standard sales conditions and terms of delivery.

**DANA LIM A/S - KØBENHAVNSVEJ 220 - DK-4600 KØGE – DENMARK – INFO@DANALIM.DK
PH. (+45) 56 64 00 70 - TECHNICAL SERVICE PH. (+45) 56 64 00 75**