

**Product Information:**

# Window Putty 681

**For putty and small repairs - paintable**

**General description and applications:**

Window Putty 681 is a professional fast drying putty, based on an acrylic dispersion.

Used for puttying of windows and repairing of rabbets. Good adhesion to wood, glass, paints, pvc, galvanized iron and similar surfaces.

Window Putty 681 is paintable shortly after application, is UV-resistant and requires a minimum of maintenance.



**Physical & chemical data:**

**Uncured putty:**

Type: Putty based on acrylic dispersion.  
 Specific gravity: Approx. 1,6 kg/litre.  
 Shelf life: Minimum 8 months if stored cool, but free of frost.  
 Emballage:

Item no.	Colour	Size
68132	White	300 mL cartridge

**Cured putty:**

Paintable: Yes  
 Shrinkage: Approx. 15 %  
 Resistance: Weather: Very good  
 UV-light: Very good



## Directions for use:

- Preparation:** *The surfaces must be clean and free from dust. Slightly moistened surfaces can be accepted, but not wet surfaces. Untreated wood must be primed before use.*
- Application temperature:** *Can be applied at temperatures from 5 °C. The minimum temperature of the day must not be below 5 °C during curing.*
- Application:** *Window Putty 681 is applied with a caulking gun. The edges are tooled with a putty knife. It is important that the edges are slightly rounded – not sharp. If the edges are too sharp, there is a risk of cracking due to surface tensions during the curing process.*
- Curing:** *The putty is skin forming within a few minutes, and surface dry after 1 – 2 hours at 20 °C. Complete curing can be expected within 2 – 10 days, depending on temperature, air humidity and thickness of the putty.*
- If used in cold and humid conditions, it must be assured that the putty is completely cured, before exposed to long term humidity. If the centre of the putty is not completely dry, it might absorb moisture and swell, leading to surface cracking.*
- Paint:** *Window Putty 681 can be painted. Using pure linseed oil paint, alkyd oil paints, acrylic paints etc, the putty should be painted not earlier than 8 hours after application.*
- Cleaning:** *Uncured putty can be cleaned with water. Cured putty must be removed mechanically.*
- For more information, please refer to the brochure »**Puttying and maintenance of single glass windows**« - [http://www.vipo.dk/pictures\\_org/Glas\\_Vindue.pdf](http://www.vipo.dk/pictures_org/Glas_Vindue.pdf)*

## Health and Safety:

*For further information on safety, refer to product safety data sheet.*

*The information and data contained in this Product Information sheet are based on extensive laboratory testing and our practical experiences and are meant for helping the user to find optimum working methods. As the conditions at the user are beyond our control, we make no warranties concerning the results, achieved by the products. The information's in this Product Information sheet are typical values, intended as a guideline. They should not be regarded as product specifications. Please also refer to our standard sales conditions and terms of delivery.*

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