

# ASSEMBLY OF GLASBLOCKS

For bonding glasblocks **TURBO TACK 291\*** is recommendable.

- Before bonding it is important to make sure that all surfaces are clean, dry and fat free.
- **TURBO TACK 291** is applied in two strings along the edges of the assembly profiles, see fig. 1. The adhesive is used for both the vertical and the horizontal profiles and on both sides.

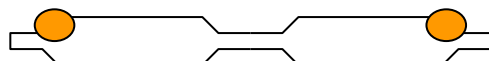


Fig 1. Cross section of the assembly profile.

- It is important that the adhesive has full contact with the Glasblocks both in the vertical and the horizontal position.
- One cartridge is enough for ca. 2,5 meter by applying adhesives on both sides of the assembly profile.
- Along floor- and wall-edges there should be used a Sanitary- & Building Silicone 577 or a Sanitary Silicone 512.

**\*Remember, there can be a difference on stones and assembly profiles. It is recommendable always to follow the instructions from the glasblock supplier.**

Please check the Technical Data Sheet for TURBO TACK 291.

*The information and data contained in this Product Information sheet are based on extensive laboratory testing and our practical experiences, and are meant for helping the user to find optimum working methods. As the conditions at the user are beyond our control, we make no warranties concerning the results, achieved by the products. The information's in this Product Information sheet are typical values, intended as a guideline. They should not be regarded as product specifications. Please also refer to our standard sales conditions and terms of delivery.*

**DANA LIM A/S - KØBENHAVNSVEJ 220 - DK-4600 KØGE – DENMARK –  
www.danalim.dk**

**PH. (+45) 56 64 00 70 - TELEFAX (+45) 56 64 00 90 –  
TECHNICAL SERVICE PH. (+45) 56 64 00 75**

# HOW TO DO

